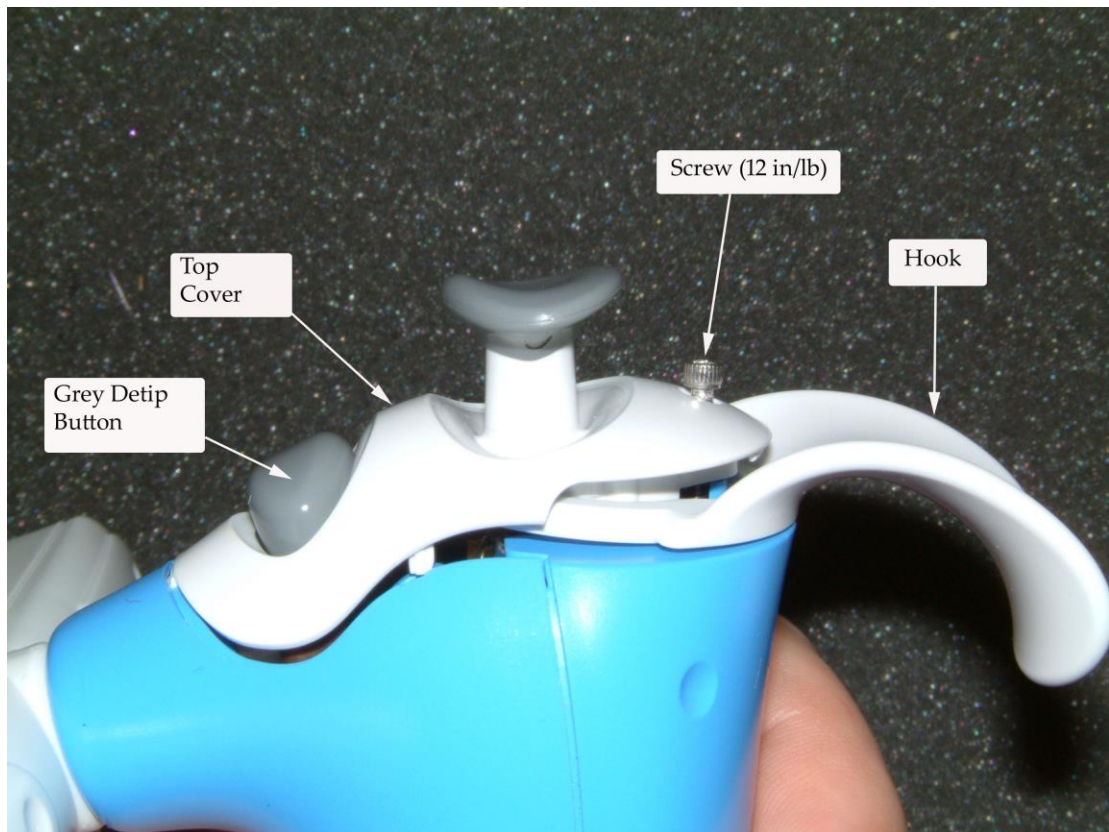


## Button Bottom Replacement

### *Disassembly:*

1. Make sure that the Ejector Slide is in the Forward or Ejected position.
2. Remove the screw from the Top Cover and remove the Top Cover and Hook and set parts aside.

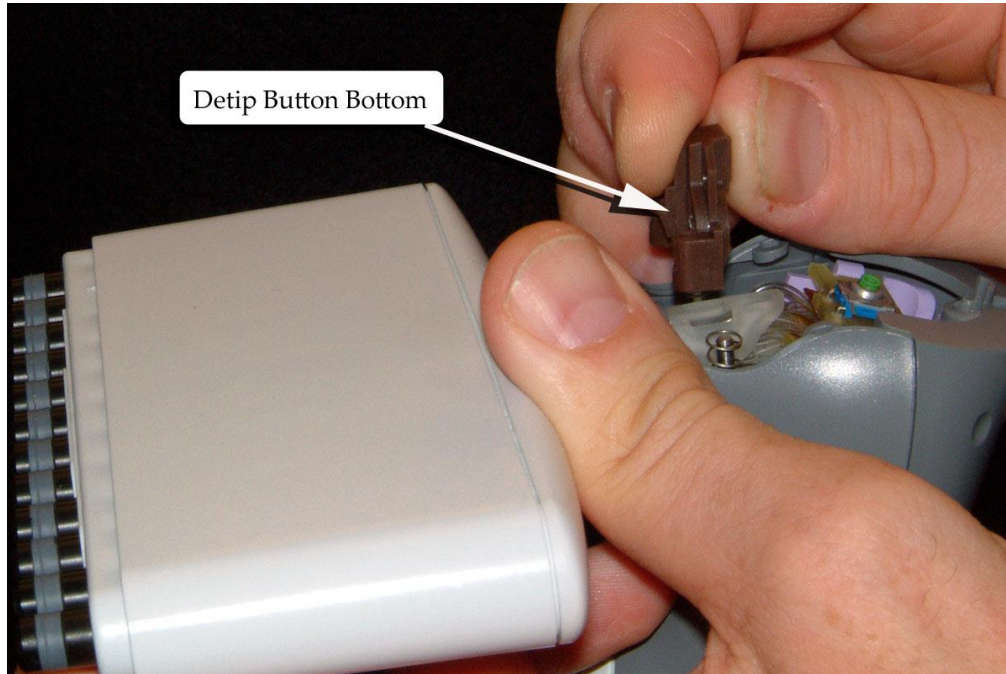


**Figure 1 Top Cover and Hook Removal**

3. Remove the gray Detip Button from the brown Detip Button Bottom and set aside.

4. Hold your finger over the brown Button Bottom while pushing back on the Ejector Slide to release the Button Bottom from the Latch Slide.

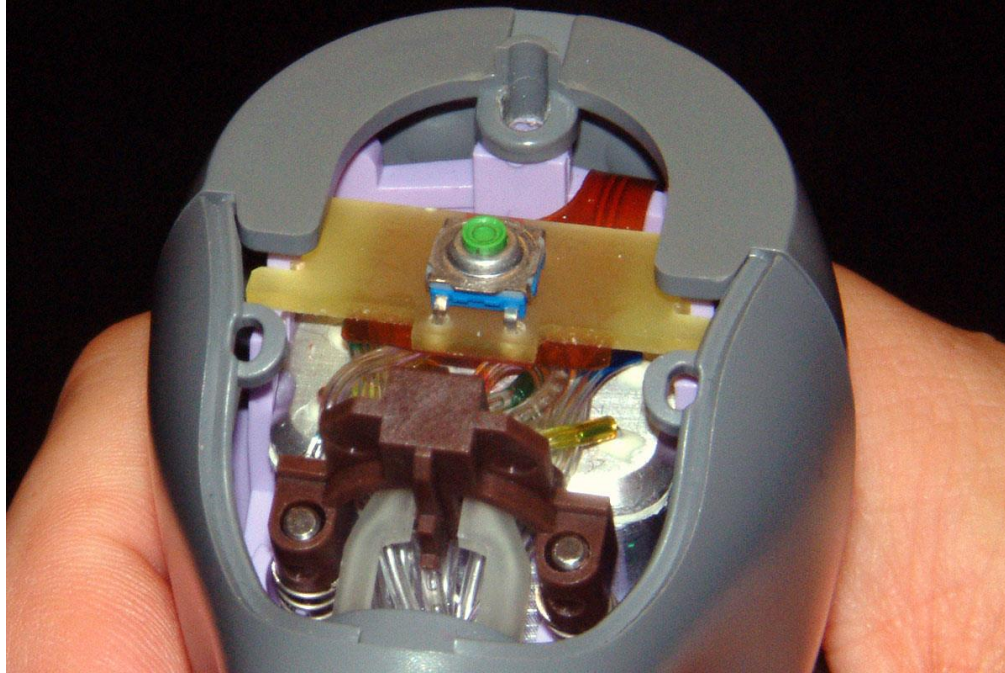
**CAUTION: The Button Bottom parts are spring loaded. Handle with care, according to the directions.**



**Figure 2 Detip Button Bottom**

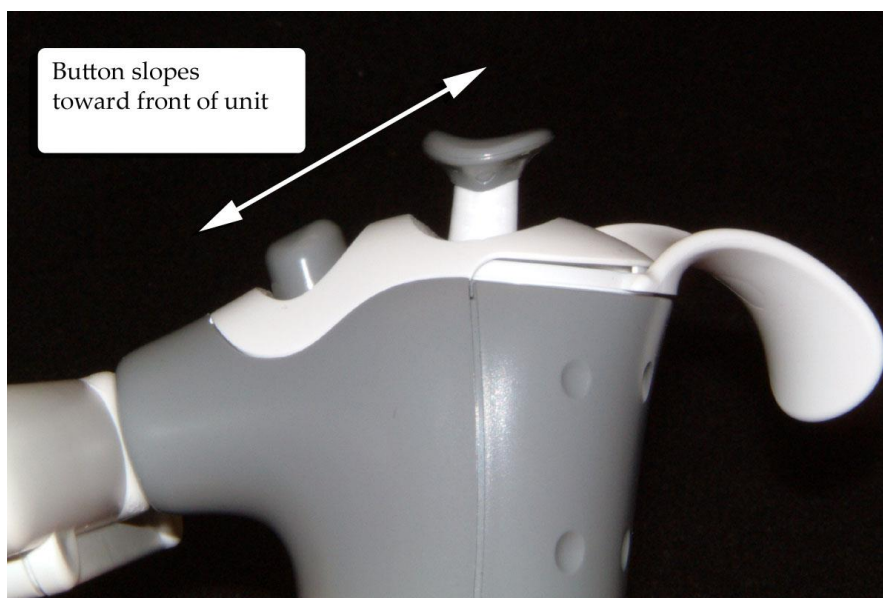
## Reassembly

1. Reassemble in reverse order, being careful to orient the new Button Bottom as shown.



**Figure 3 Ejector Slide disengaged from Detip Button Bottom**

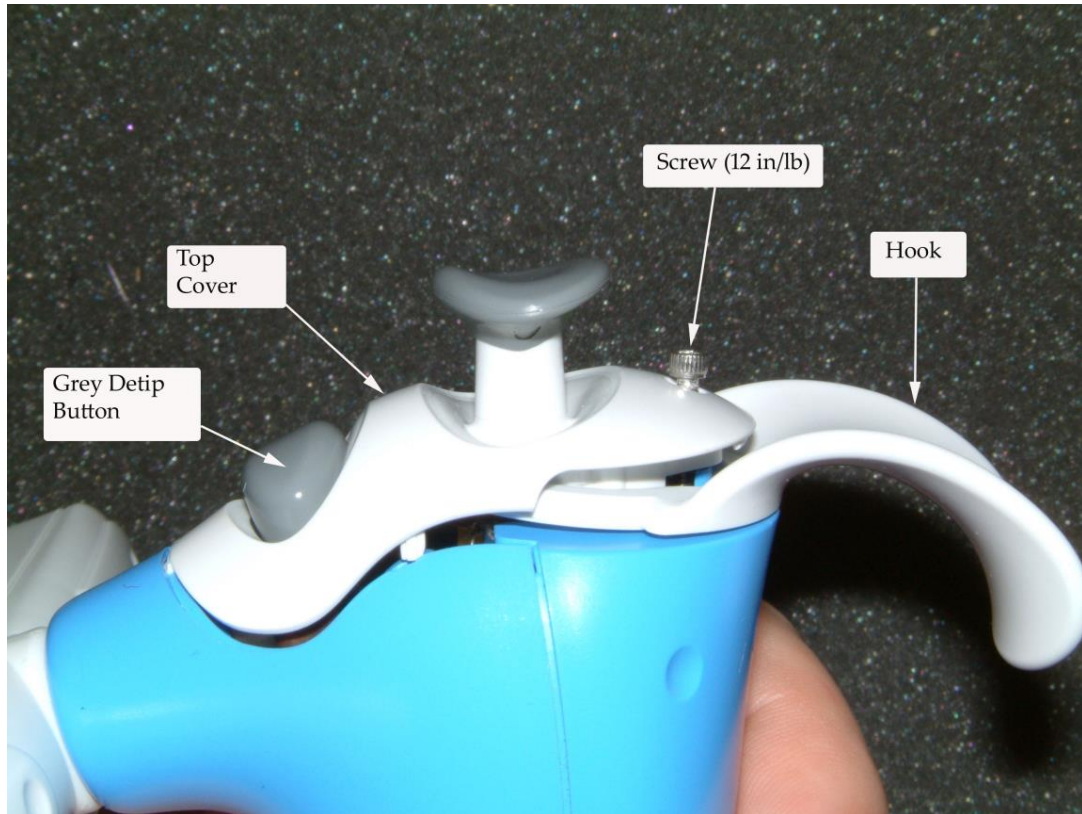
2. Install the Detip Button to the Detip Button Bottom. It should slope down towards the Ejector Sleeve as shown in Figure 4.



**Figure 4 Proper installation of Detip Button**



5. Install the Hook assembly.



**Figure 5 Top Cover & Hook Installation**

6. Install Top Cover Assembly with one screw and tighten to 12 in/lbs. Make sure that the hook is tight, but still movable.
7. Install and eject ten sets of tips to ensure that the ejector mechanism works properly.

